

Job Description

Flexo Press Operator

Primary Responsibilities:

- Repositions printing plates, adjust pressure rolls, or otherwise adjust machines to improve print quality.
- Inspects and examines printed products for print clarity, color accuracy, conformance to specifications, and external defects using specific test methods and equipment.
- Examines job orders to determine details such as quantities to be printed, production times, stock specifications, colors, and color sequences.
- Selects and install printing plates, dies and cylinders in machines according to specifications.
- Monitors the printing processes of presses in order to maintain specified operating levels and to detect malfunctions; make any necessary adjustments.
- Operates equipment at required speed to ensure proper ink coverage, alignment, and registration.
- Loads, positions and adjusts unprinted materials on equipment.
- Maintains proper ink levels and additives, making measurements and adjustments to to insure proper color and viscosity.
- Maintains or adjusts equipment using proper preventive maintenance techniques.
- Blends and tests inks and varnishes according to types of material being printed and work order specifications.
- Cleans and lubricates presses and components, using oil, solvents, brushes and rags.
- Removes printed materials from presses and transports them to storage or finishing areas.
- Ensures the work conducted within the production area is performed in a safe and efficient manner.
- Ensures adherence to all quality control processes and procedures and actively supports the company's internal audit program.
- Maintains daily time and materials usage reports by entering information into the computer management system.

Required Qualifications:

- minimum of 5 years relevant experience in printing required.
- High school diploma / GED / or equivalent required.
- Candidate should possess basic mathematical skills including fractions and decimals, in addition to extensive fine distance measurement experience.
- Candidate should possess a strong work ethic, time management and troubleshooting skills, a positive attitude, and be very detail oriented.
- Candidate must be able to monitor processes, materials and equipment, as well as judge quality through inspection of characteristics.
- Individual must be able to work independently with minimal guidance required. This implies good time management, planning/organization, problem solving and decision-making skills.
- Individual must be able to interact effectively with a wide variety of people, maintaining flexibility, objectivity and a capacity to handle multiple tasks simultaneously.